

# TECHNICAL QUESTIONNAIRE

INQUIRY  ORDER  SAMPLE

## For the Application of Taps

Reference No. \_\_\_\_\_

### ENDUSER

Company Name \_\_\_\_\_

Street Address \_\_\_\_\_

City \_\_\_\_\_ State/Prov \_\_\_\_\_

Zip/Postal Code \_\_\_\_\_ Country \_\_\_\_\_

Contact Person \_\_\_\_\_

Title \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

Email \_\_\_\_\_

GUHRING Territory Manager \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

### DISTRIBUTOR

Company Name \_\_\_\_\_

Street Address \_\_\_\_\_

City \_\_\_\_\_ State/Prov \_\_\_\_\_

Zip/Postal Code \_\_\_\_\_ Country \_\_\_\_\_

Contact Person \_\_\_\_\_

Title \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

Email \_\_\_\_\_

### WORKPIECE

Material Name / Description: \_\_\_\_\_

ANSI Material No.: \_\_\_\_\_ Hardness (If Aluminum, please list Silicon content) \_\_\_\_\_

German Material No. *Internal use only*: \_\_\_\_\_ Thread Depth \_\_\_\_\_

Predrilled Hole Diameter: \_\_\_\_\_

Hole Type  Blind  Through

### TOOL

Blank Type:  DIN  ANSI  Special

Tool Type:  Tap  Form Tap  Lubricant Through

Tool Material:  HSS-E  PM HSS-E  Carbide

Coating:  Bright  Oxided  Nitrided  TiN  TiCN  TiAlN  FIREX®  AlTiN  MolyGlide™  Other

Size(s): \_\_\_\_\_

Chamfer Type (No. of threads included): \_\_\_\_\_

Notes: \_\_\_\_\_

### MACHINE

Machine Type / Name: \_\_\_\_\_

Spindle Position:  Horizontal  Vertical  Oblique

### TOOLHOLDER

Holder Type:  Tapping Chuck  Collet (Rigid)  Tapping Attachment  Tension / Compression Tapping Chuck

### LUBRICANT

Lubricant Type:  Water Soluble  Cutting Oil  Minimal Lubricant  Dry

### FEED

Feed Type:  Pneumatic  Hydraulic  Manual  Mechanical

### QUANTITIES

Quantities To Quote: \_\_\_\_\_

Email Guhring Specials  
[GuhringSpecials@guhring.com](mailto:GuhringSpecials@guhring.com)