

GSS 2000 Standard Power and Time settings

Tool Diameter			frequency	Time	Power	Ampere	Coil Position	Control Parameter	tolerance
Ø3	-	Ø5	7,8Hz	4,5s	380	160	0	317	60
Ø6	-	Ø8	7,8Hz	4,0s	634	160	0	239	45
Ø10	-	Ø12	10kHz	4,5s	529	160	0	222	30
Ø14	-	Ø16	10kHz	4,5s	529	160	0	211	30
Ø18	-	Ø20	10kHz	7,0s	473	160	0	187	30
Ø25	-	Ø32	10kHz	12,0s	390	160	0	141	35