Now get the EXACT diameter you need

-- *In just two weeks!*

Reduce your insert diameter by up to 0.20mm

Guhring can grind down HT 800 WP inserts by as much as 0.20mm in diameter to allow you an even more extensive range of sizes.
Can’t find the exact drill size you’re looking for? Problem solved!

Guhring now has the capability to modify our standard HT 800 replaceable tip drill inserts by grinding the diameters down by as much as .20mm (.0079") and recoating them with their original PVD coating. This service is provided through our manufacturing facility in Brookfield, WI.

The HT 800 drill bodies recommended for each insert size have sufficient clearance to accommodate for the maximum allowable insert diameter reduction, so there is no need to modify the body. Our comprehensive selection of drill body lengths – 1xD, 1.5xD, 3xD, 5xD, 7xD, and 10xD – paired with the flexibility of modifying the insert diameters provides a vast array of replaceable tip drill options.

Modification Price = $35 ea
*3pc minimum quantity per size