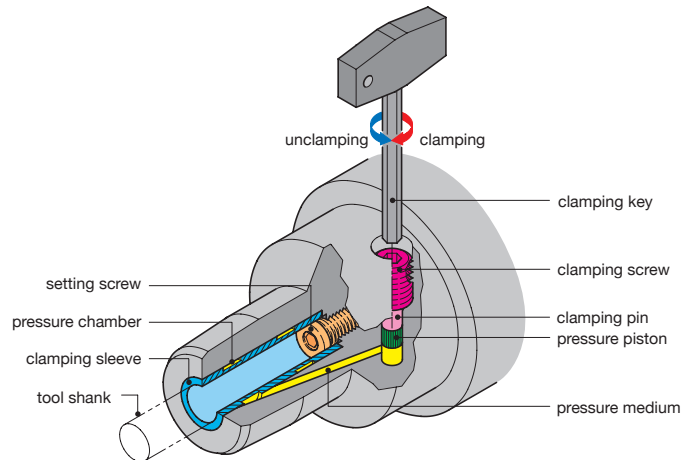


## Hydraulic Chuck Repair Service

### Losing Your Grip?

If your hydraulic chuck is leaking fluid or allowing the cutting tool to turn even slightly within the chuck, it's time to have it repaired. Guhring repairs hydraulic chucks - both our competitors' chucks and our own - at our facility in Brookfield, Wisconsin. Guhring can repair or replace the hydraulic components within most hydraulic chucks, restoring them to like-new functionality.

A worn out toolholder can result in excessive runout, premature tool wear and even broken tools or damaged work pieces. Don't wait until damage has occurred - check your hydraulic clamping pressure with a gauge such as the Guhring Senso 3000 (or other gauge).

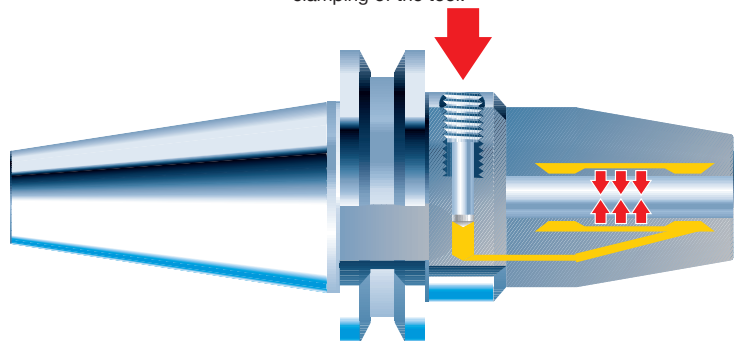


Hydraulic chucks create clamping pressure by increasing the hydraulic force around the sleeve (in blue), which causes the sleeve to tighten around the shank of the cutting tool. This forms a secure and even grip on the cutting tool in the chuck.



Guhring's Senso 3000 offers a quick and precise measurement of the clamping force of hydraulic chucks.

Consistent operation: Hydraulic oil is compressed via a screw and pressure piston ensuring accurate and consistent clamping of the tool.



**Standard repair service** (normal wear)  
**\$139.98**

(repairs of damage to the bore or holder is not included in this price)

**reference part no. 372270684**

**Warranty on repair:**

*The warranty period is 90 days after delivery date from factory assuming appropriate use and respecting the recommended operating and maintenance regulations.*

**Guhring Hydraulic Chuck Repairs**

**1505 Commerce Avenue - Brookfield, WI 53045**

**(800) 776-6170 standards@guhring.com**